

**Work Order ID 126433**

November-10-14 7:49:01 AM

**\*126433\***

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Item ID: D209-669-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube LH

Stop **\*NS2\***

Start Date: 11/10/14 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/10/14 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: disassemble

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D209-669-013

Rev B (DEO)

DSI 9450

Rev A

100

Document Control

0.00

**\*100\***

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile &amp; type labels per PPP d209-669-013 CHG004

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

PULL FROM STK:

1 X D209-669-013 B54476

REMOVE

4 X AN4C47A BOLTS M112641

ADD, WEHN AVAILABLE:

4 X AB4C47A B \_\_\_\_\_

*Cancel*

**\*126433\***

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 11/10/14      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 11/10/14      **Req'd Qty:** 1.00      **\*1\***

**Customer:**

**Reference:** disassemble

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC	Memo	0.00
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## Quality Control

130	0.00
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**\*130\***

Packaging	Memo	0.00
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Packaging	REPACKAGE PER PPP, USING NEW B/N Identify and pack for shipping as per PPPD209-669-013 Location:
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140	QC21- Final Inspection - Work Order Release	0.00
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**\*140\***

QC	Memo	0.00
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## Quality Control

# Picklist Print

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Work Order ID: 126433

**\*126433\***

Parent Item: D209-669-013

**\*D209-669-013\***

Parent Item Name: Skidtube LH

Start Date: 11/10/14

Required Date: 11/10/14

Start Qty: 1.00

Required Qty: 1.00

**Comments:**

New IPP 08.02.13 LL, verified by:DD

IPP Rev:B 08-05-20 chg QTY of D2570 DD verified by: IPP REV:C

12.06.07 ECN 12-599 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C47A		Purchased	No				Each	17.0000		-4			
<b>*AN4C47A*</b>									<b>**</b>				
Bolt													
				<u>Location</u>				<u>Loc Qty</u>					
				FG				10					
				122491				10					
				ST341				7					
				M126293				7					
AN4C47A		Purchased	No				Each	17.0000		4			
<b>*AN4C47A*</b>									<b>**</b>				
Bolt													
				<u>Location</u>				<u>Loc Qty</u>					
				FG				10					
				122491				10					
				ST341				7					
				M126293				7					
D209-669-013		Manufactured	No				Each	0.0000		1			
<b>*D209-669-013*</b>									<b>**</b>				
Skidtube LH													

54876